

FACE DRIVERS for

- ▼ Turning
- ▼ Grinding



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HIGH QUALITY PRODUCTS
AT AFFORDABLE PRICES



Table of Contents

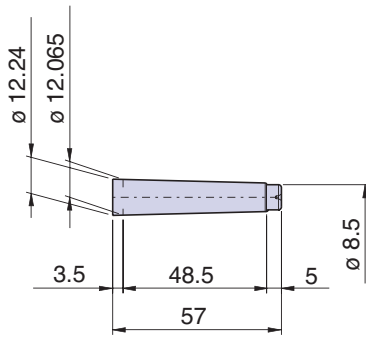
Introduction/Morse Taper Dimensions	3
Face Drivers	4
Face Drivers for Turning	5
Face Drivers Technical Information	14
Face Drivers for Grinding	15
Pipe Driving Centers	16

PTM is a leading manufacturer of standard and custom designed workholding products. PTM offers a wide variety of products with emphasis on Live Centers for Turning, Grinding and Gear Cutting, and Dead Centers and Face Drivers for Turning and Grinding. PTM has established its reputation and achieved its success by offering products that ensure **best performance, highest accuracy** and **longest life** while keeping prices low.

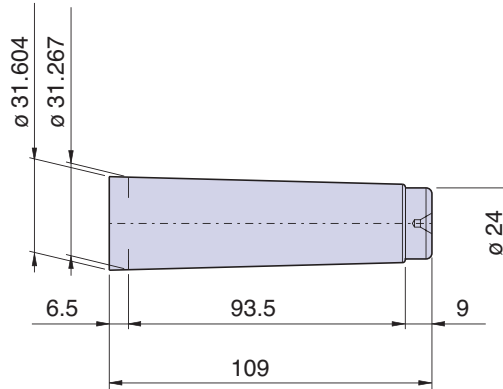
- ▼ **Best Performance:** Engineered for maximum tool clearance while providing the highest rigidity to the workpiece.
- ▼ **Highest Accuracy:** Utilizing high quality material and components, innovative design and manufacturing practices.
- ▼ **Longest Life:** All PTM products are manufactured to the highest standards and where required permanent lubricating grease and specially designed seals are used which guarantees to keep out fines and coolant including high pressure coolant.

Morse Taper Dimensions

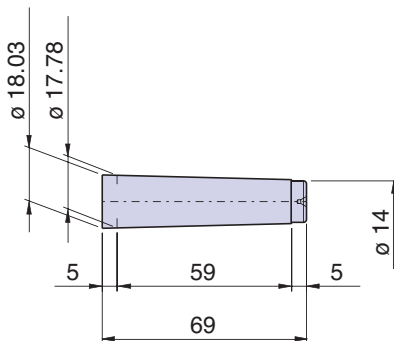
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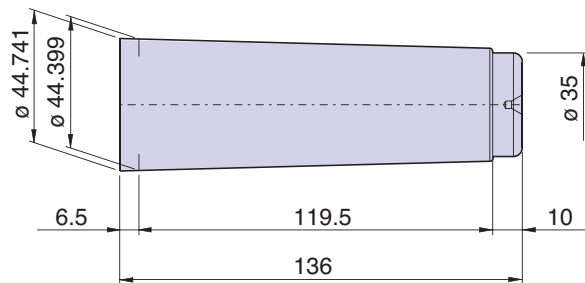
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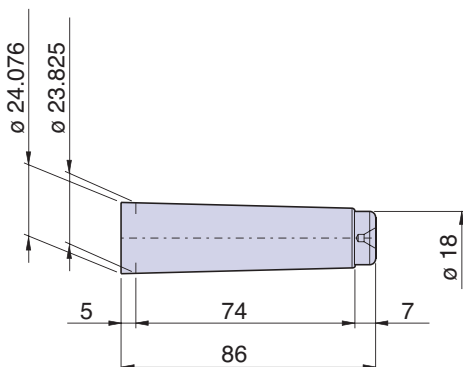
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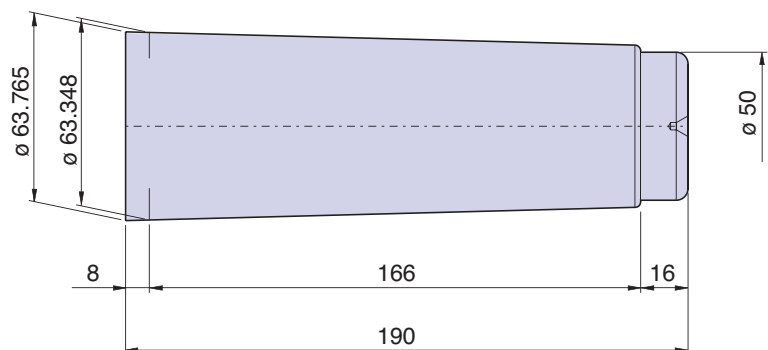
MT 5



MT 3



MT 6



All Dimensions: mm

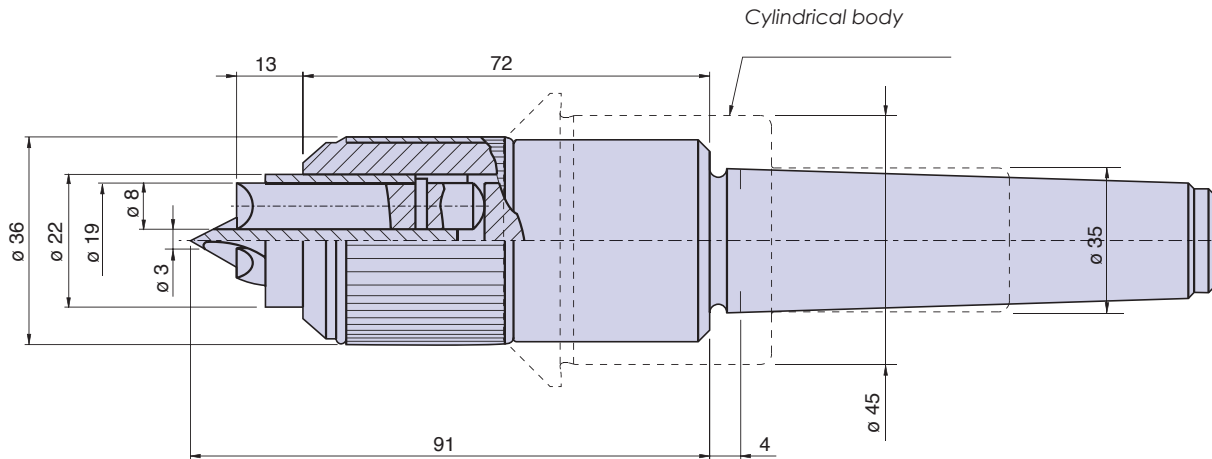
Face Drivers For Turning



The "T" series face drivers are best used in the mass production of parts since they make it possible to reduce the clamping times in the various turning operations. Their extremely compact shape allows excellent approach of the tool to the workpiece. They ensure safe driving even for parts that are not perfectly squarely cut. When the extended point is fitted it is also possible to machine shafts which have holes in the center.

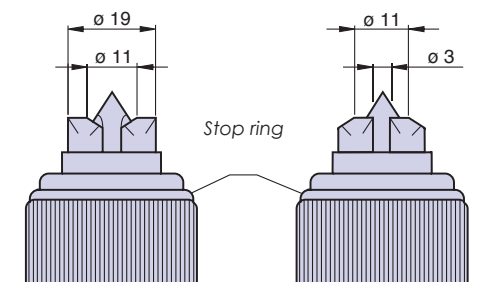
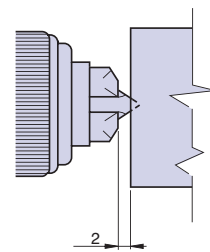
Working range $\varnothing 5 - 30 \text{ mm}$

Type T/A	MODEL	
	Normal	Extended
3	100103	100113
4	100104	100114
Cylindrical	100105	100115



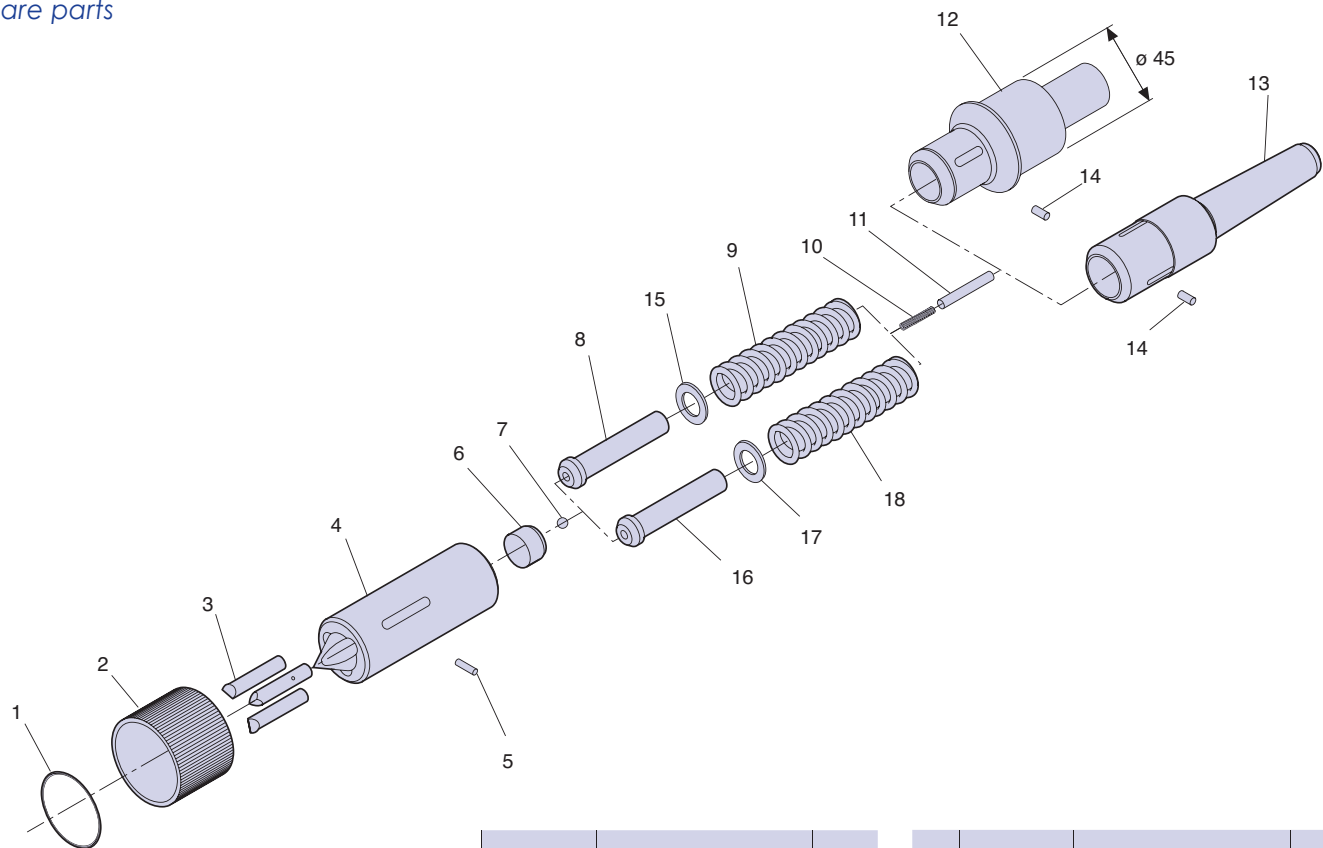
Morse Taper 3	Kg 1.000
Morse Taper 4	Kg 1.150
Cylindrical	Kg 1.000

If a driving tooth becomes worn on the cutting side, it must be turned 180°. Depending on the lesser diameter to be machined, choose the most appropriate driving tooth, as per the diagram.
The extended model is 10 mm longer.
Fitting the point 10103P with teeth 1010P, larger size centers can be machined.



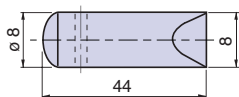
Face Drivers Turning: Series T

Spare parts

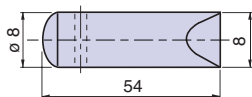


	MODEL	PART	QTY				
				10	170004003	Spring	1
1	160032001	Ring	1	11	170004004	Pin	1
2	1001002	Cover	1	12	1001008	Cylindrical body	1
3	10101 - P 10102 - P	Driving teeth	3	13	1001006 1001007	Morse Taper 3-4 body	1
4	10103 10103-P	Point	1	14	170005001	Pin	1
5	170003001	Pin	3	15	1001001	Spacer	1
6	1001003	Disk	1	16	1001009	Pin	1
7	110006001	Ball	1	17	1001010	Spacer	1
8	1001004	Pin	1	18	1001011	Spring	1
9	1001005	Spring	1				

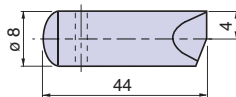
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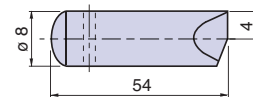
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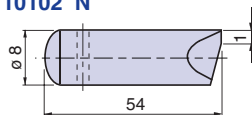
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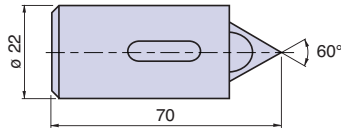
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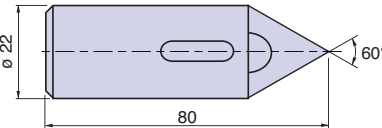
10102 N



10103



10103 P

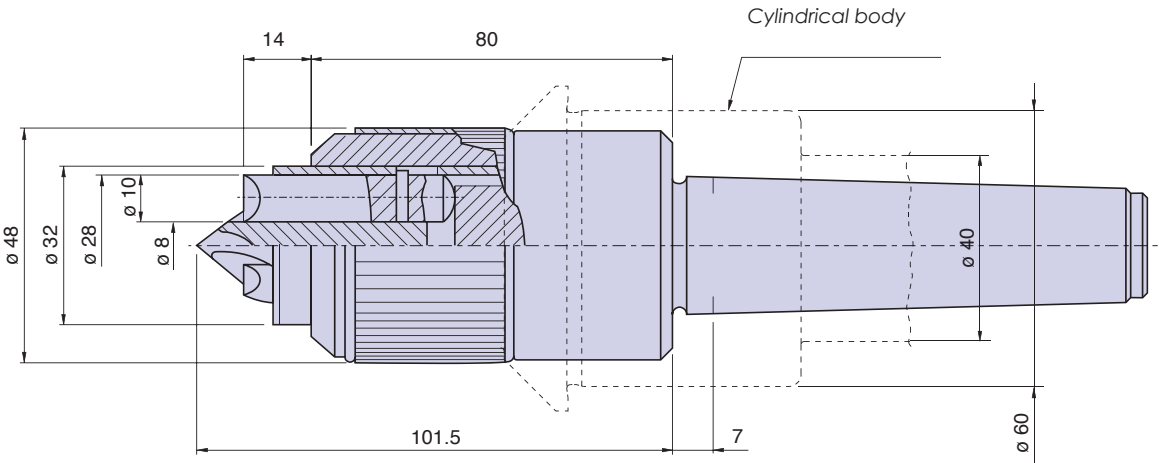


All Dimensions: mm

Face Drivers Turning: Series T

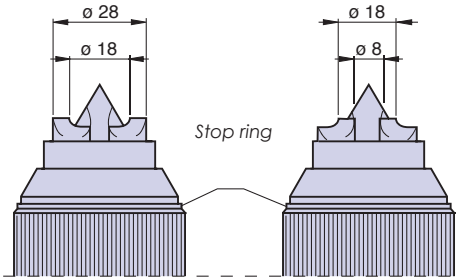
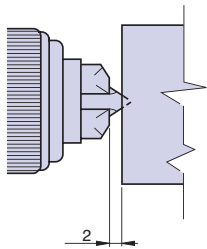
Working range \varnothing 18 - 40 mm

Type T/B	MODEL	
	Normal	Extended
3	120203	120213
4	120204	120214
Cylindrical	120207	120217



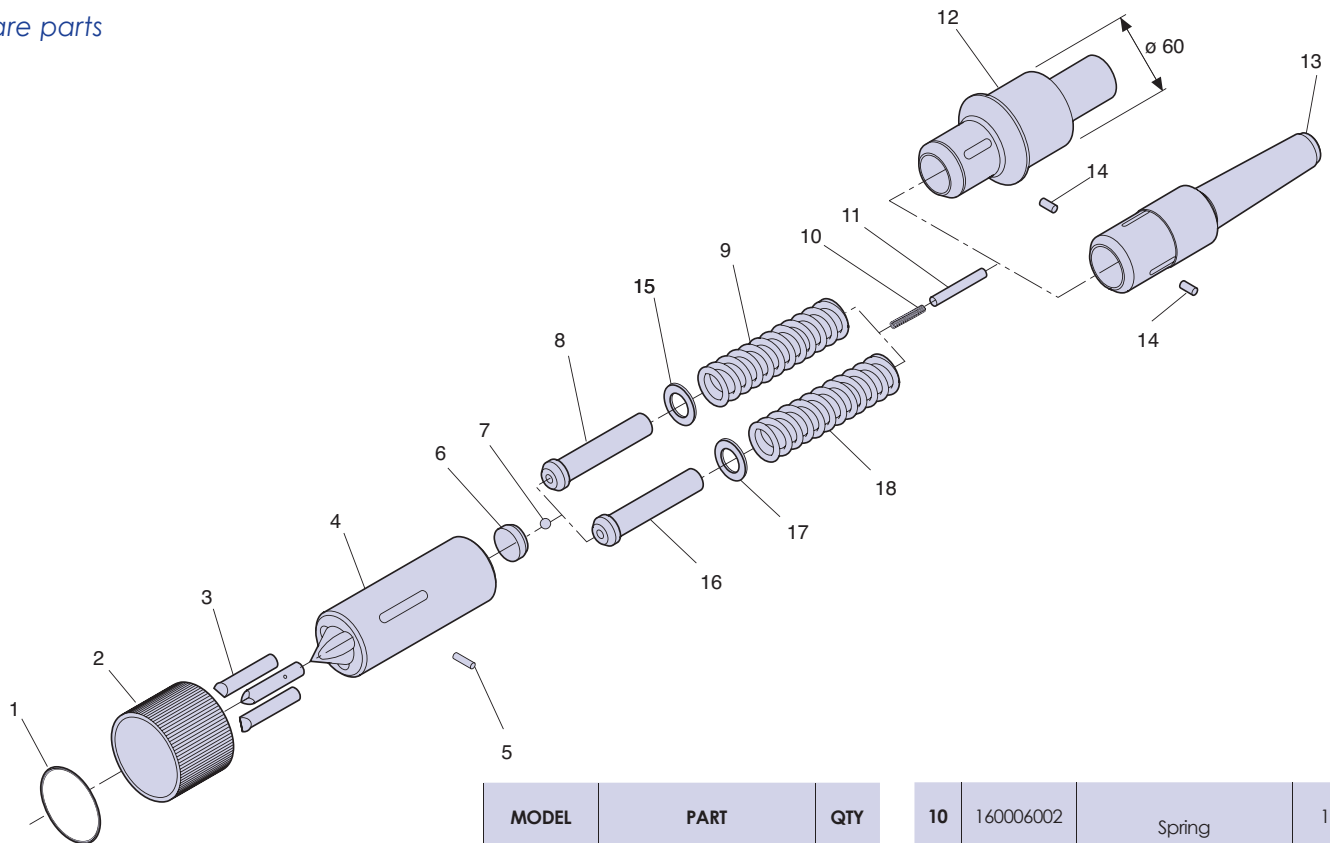
Morse Taper 3	Kg 1.500
Morse Taper 4	Kg 2.000
Cylindrical	Kg 1.850

If a driving tooth becomes worn on the cutting side, it must be turned 180°. Depending on the lesser diameter to be machined, choose the most appropriate driving tooth, as per the diagram.

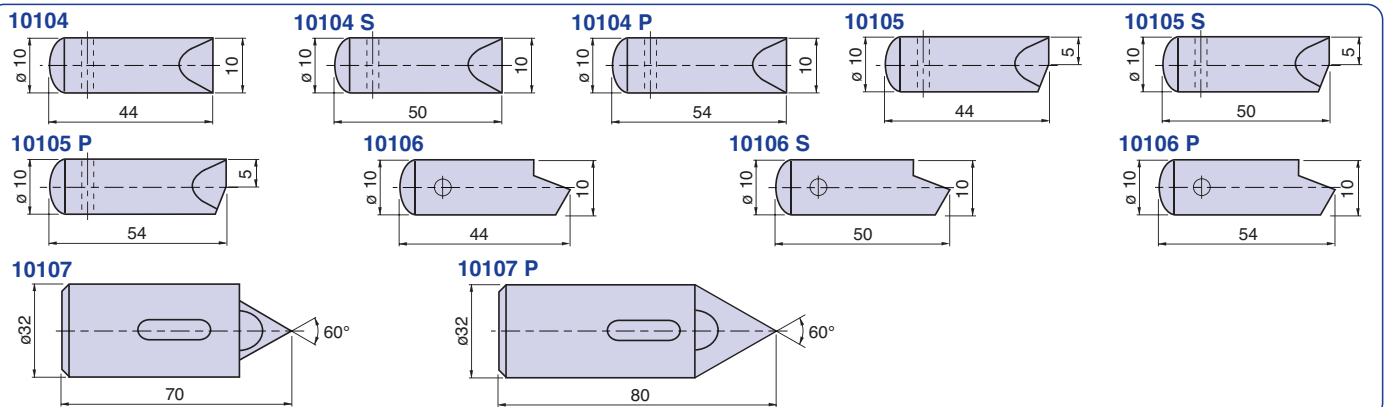


Face Drivers Turning: Series T

Spare parts



	MODEL	PART	QTY				
				10	160006002	Spring	1
1	1202001	Ring	1	11	170005003	Pin	1
2	1202002	Cover	1	12	1202006	Cylindrical body	1
3	10104-S-P 10105-S-P 10106-S-P	Driving teeth	3	13	1202007 1202008	Morse Taper 3-4 body	1
4	10107 10107-P	Point	1	14	170006002	Pin	1
5	170003002	Pin	3	15	1202014	Spacer	1
6	1202003	Disk	1	16	1202004	Pin	1
7	110008001	Ball	1	17	1202009	Spacer	1
8	1202012	Pin	1	18	1202005	Spring	1
9	1202013	Spring	1				

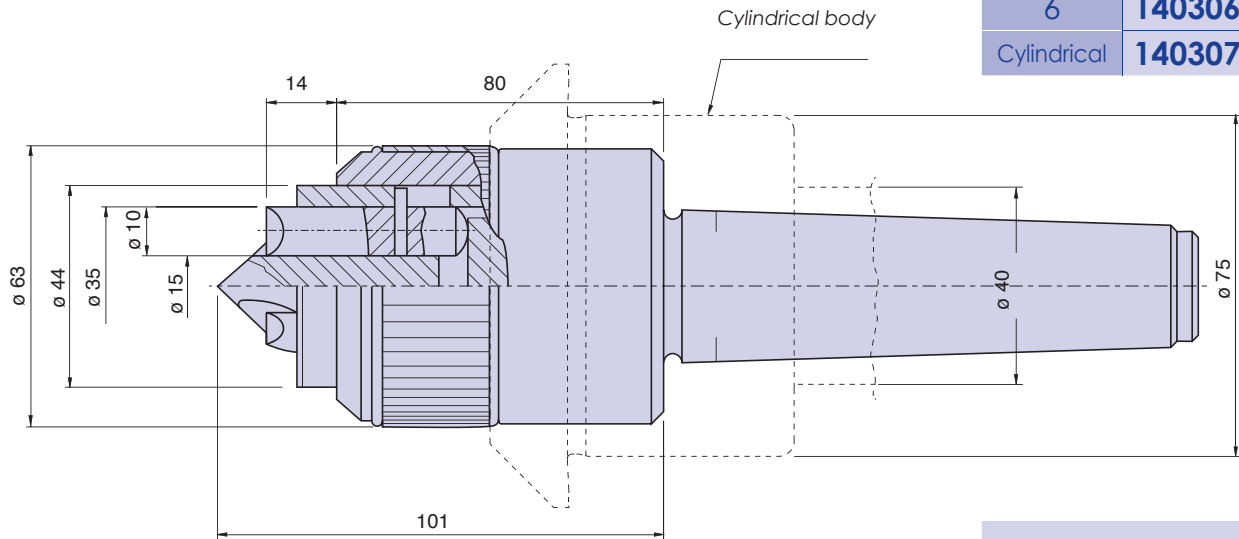


All Dimensions: mm

Face Drivers Turning: Series T

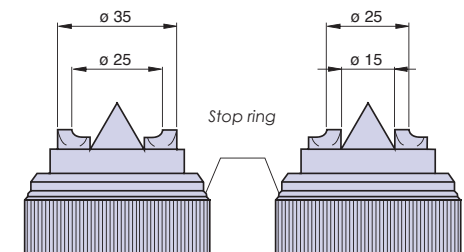
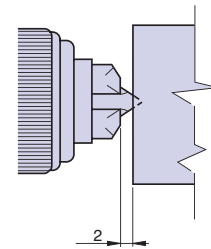
Working range $\varnothing 25 - 60$ mm

Type T/OC	MODEL	
	Normal	Extended
4	140304	140314
5	140305	140315
6	140306	140316
Cylindrical	140307	140317



Morse Taper 4	Kg 2.500
Morse Taper 5	Kg 3.000
Cylindrical	Kg 3.350

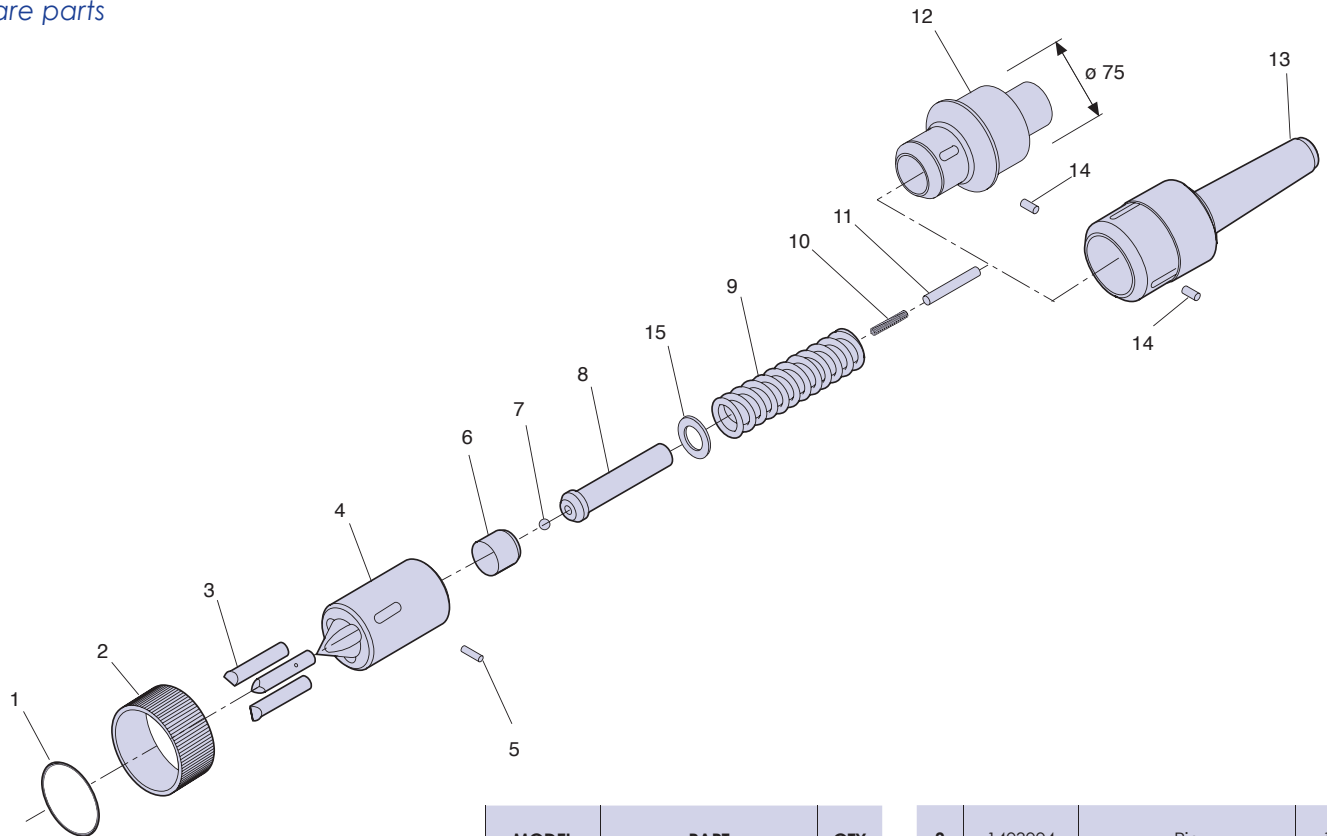
To improve workpiece gripping, the driving tooth must be used following the diagram, i.e. rotated by 180° according to the diameter of the part being machined. On request special or cylindrical couplings for self-centering chucks can be provided.



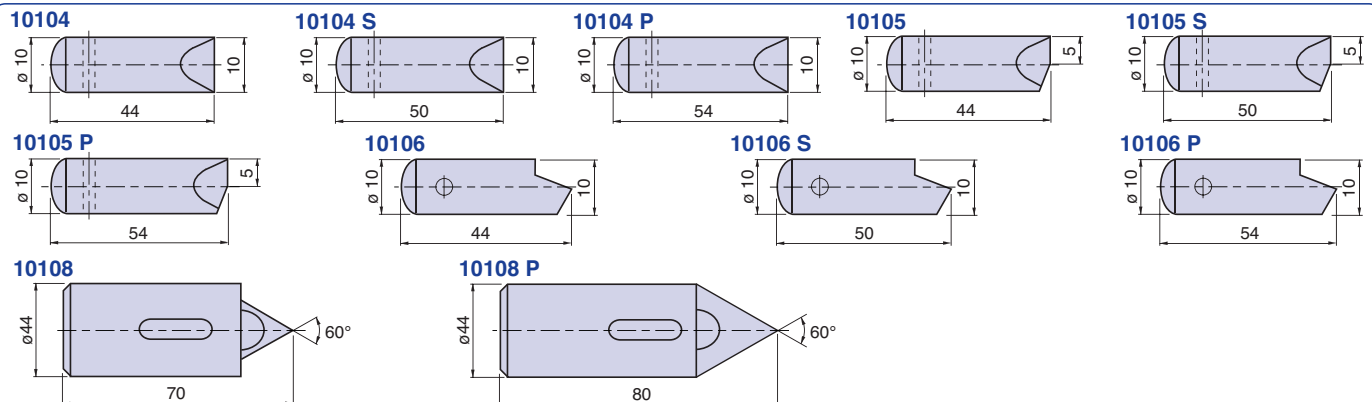
All Dimensions: mm

Face Drivers Turning: Series T

Spare parts



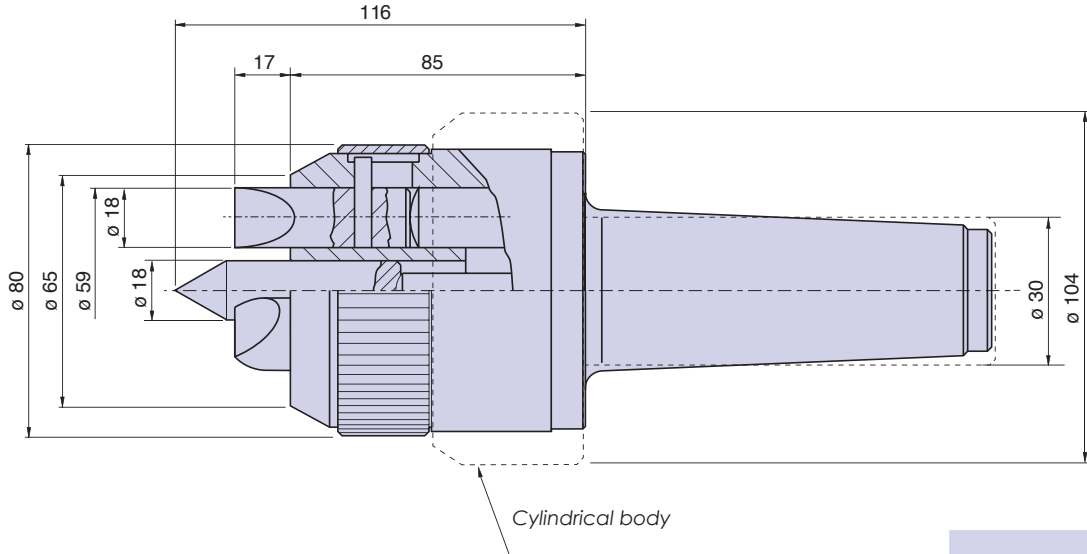
	MODEL	PART	QTY				
				8	1403004	Pin	1
1	1403001	Ring	1	9	1403005	Spring	1
2	1403002	Cover	1	10	170006001	Spring	1
3	10104-S-P 10105-S-P 10106-S-P	Driving teeth	3	11	170005003	Pin	1
4	10108 10108-P	Point	1	12	1403006	Cylindrical body	1
5	170003002	Pin	3	13	1403007 1403008 1403009	Morse Taper 4-5-6 body	1
6	1403003	Disk	1	14	170006002	Pin	1
7	110008001	Ball	1	15	1403010	Spacer	1



All Dimensions: mm

Working range $\varnothing 41 - 110$ mm

Type T/C	MODEL	
	Normal	Extended
4	160404	160414
5	160405	160415
Cylindrical	160407	160417

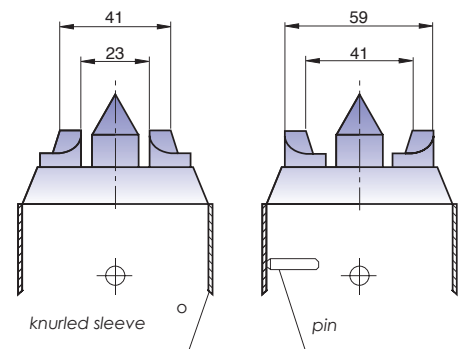
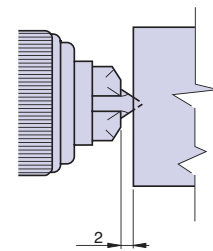


Morse Taper 4	Kg 4.000
Morse Taper 5	Kg 4.500
Cylindrical	Kg 5.000

If a driving tooth becomes worn on the cutting side, it must be turned 180°.

Depending on the lesser diameter to be machined, choose the most appropriate driving tooth, as per the diagram.

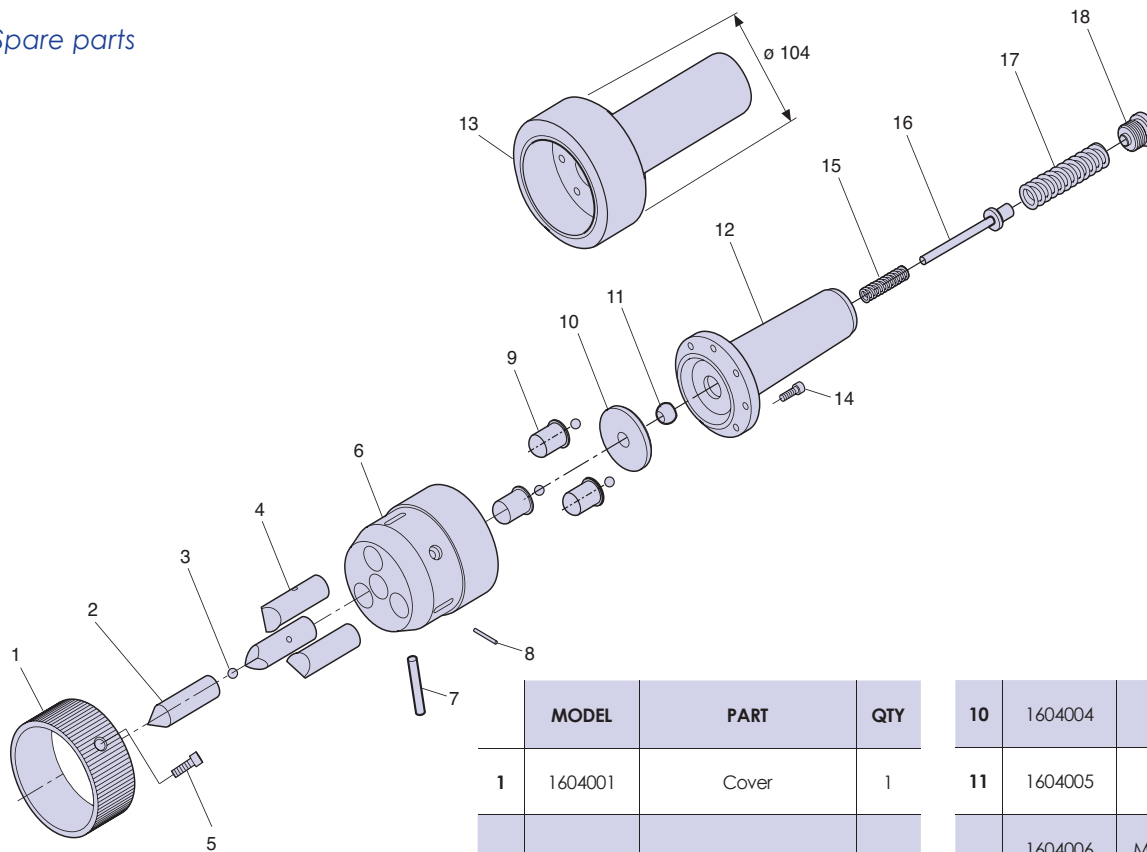
On request special or cylindrical couplings for self-centering chucks can be provided.



All Dimensions: mm

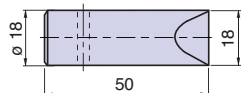
Face Drivers Turning: Series T

Spare parts

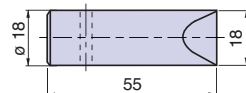


	MODEL	PART	QTY				
				10	1604004	Plate	1
1	1604001	Cover	1	11	1604005	Ball	1
2	10112-P	Point	1	12	1604006 1604007	Morse Taper 4-5 body	1
3	11009001	Ball	4	13	1604008	Cylindrical body	1
4	10109-P-S 10110-P-S 10111-P-S	Driving teeth	3	14	170005001	Screw	6
5	170006012	Screw	1	15	1604009	Spring	1
6	1604002	Bush	1	16	1604010	Pin	1
7	170006001	Pin	3	17	160008000	Spring	1
8	170004001	Pin	1	18	1604012	Plug	1
9	1604003	Pin	3				

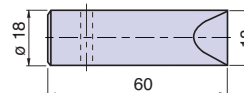
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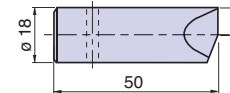
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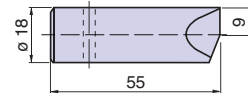
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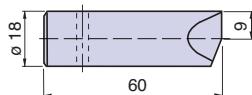
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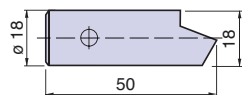
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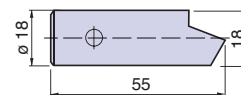
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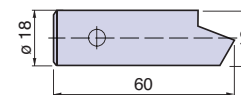
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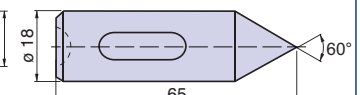
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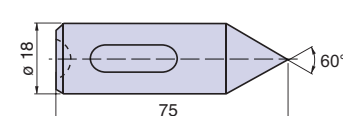
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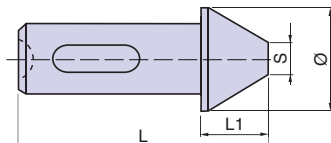
10112



10112 P



10120-10121-10122-10123-10124-10125



MODEL	10120	10121	10122	10123	10124	10125
Ø	30	35	40	45	50	55
L	78	83	83	83	83	83
S	8,1	7,3	12,3	17,3	22,3	27,3
L1	20	25	25	25	25	25

All Dimensions: mm

Face Driver Operation

For correct operation of the driver and for perfect grip on the piece, follow the indications given below.

TYPE T/A

For a working range from $\varnothing 11$ to $\varnothing 5$
For a working range from $\varnothing 30$ to $\varnothing 11$

TYPE T/B

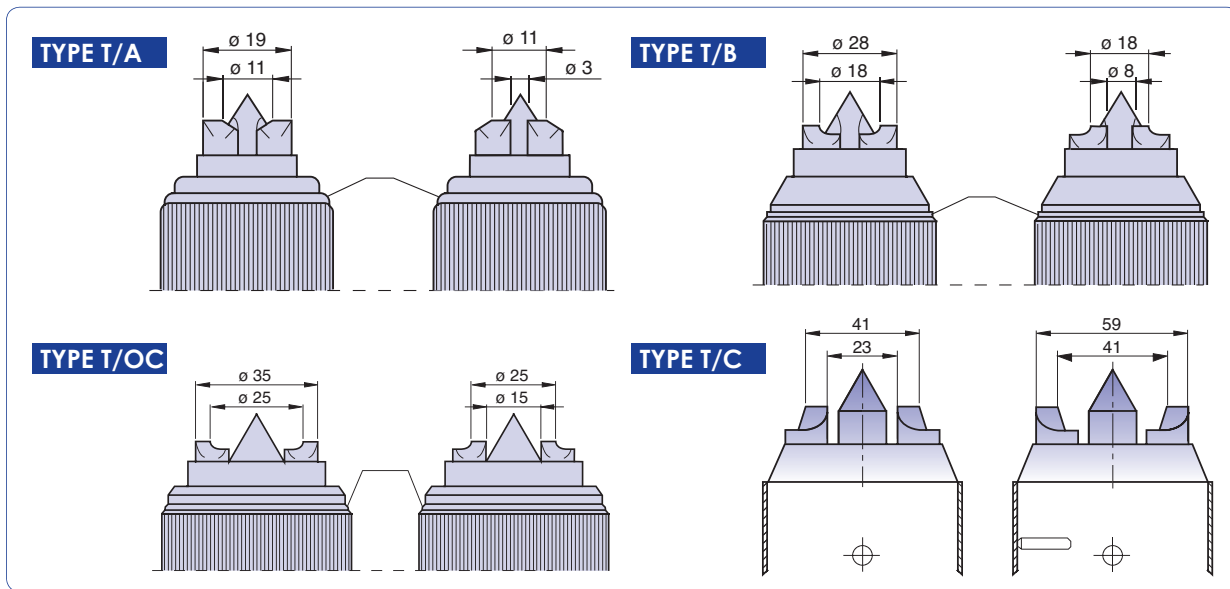
For a working range from $\varnothing 28$ to $\varnothing 18$
For a working range from $\varnothing 40$ to $\varnothing 28$

TYPE T/C

For a working range from $\varnothing 25$ to $\varnothing 35$
For a working range from $\varnothing 35$ to $\varnothing 60$

TYPE T/OC

For a working range from $\varnothing 41$ to $\varnothing 59$
For a working range from $\varnothing 59$ to $\varnothing 110$



To obtain the above values, remove the stop ring and the knurled sleeve (Fig. A-B).

Remove the pins and the driving teeth (Fig. C).

Turn the driving teeth according to the required type in the diagram and replace all the removed parts, greasing the sliding housings, preferably with heatproof grease.

Fig. A

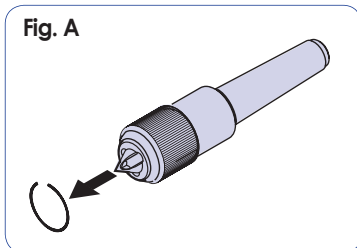


Fig. B

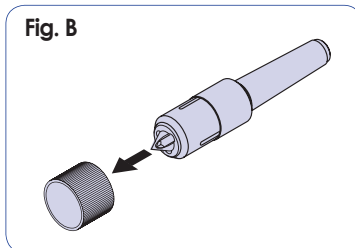
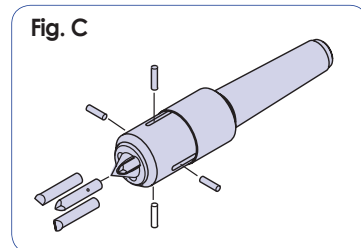


Fig. C



All Dimensions: mm

► TECHNICAL INFORMATION ◀

MAINTENANCE OR REPLACEMENT OF THE DRIVING TOOTH IN FACE DRIVERS

The face drivers have an operating range that goes from Ø 5 mm to Ø 110 mm, depending on the model and the driving tooth used.

In case of wear, the driving tooth can be rotated by 180° and re-used (see catalog). However, this rotation could change the diameter of the operating range.

The period between maintenance (with any replacement of driving tooth) depends on the use of the driver and the material processed.

A driving tooth can be sharpened to a maximum of 2 mm below its original size.

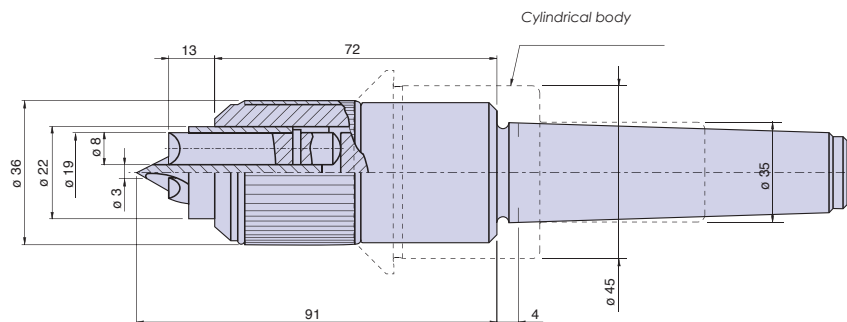
REPLACEMENT OF CENTRAL POINT IN FACE DRIVERS

The face drivers have a spring loaded point.

The replacement is straightforward and does not require any special tools, just grasp it by hand and remove it from the seat.

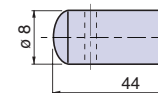
Under no circumstances must the rear spring-tensioning cap be adjusted.

TYPE T/AW

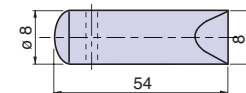


Driving teeth

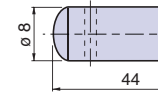
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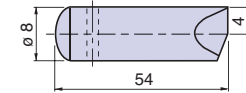
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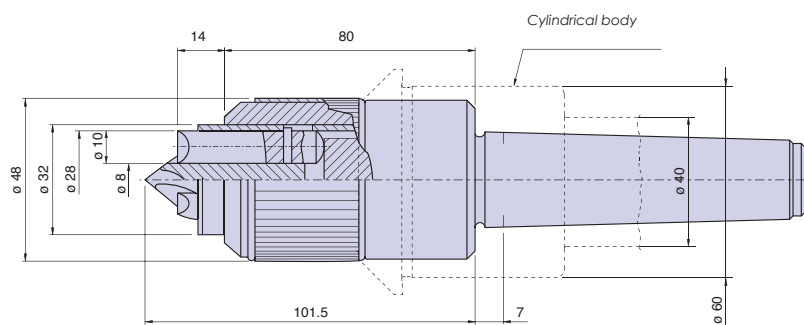
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10102 WP

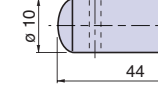


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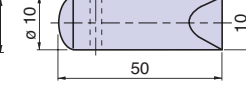


Driving teeth

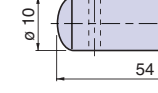
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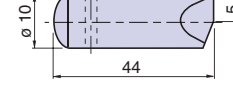
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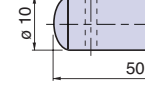
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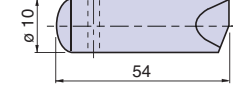
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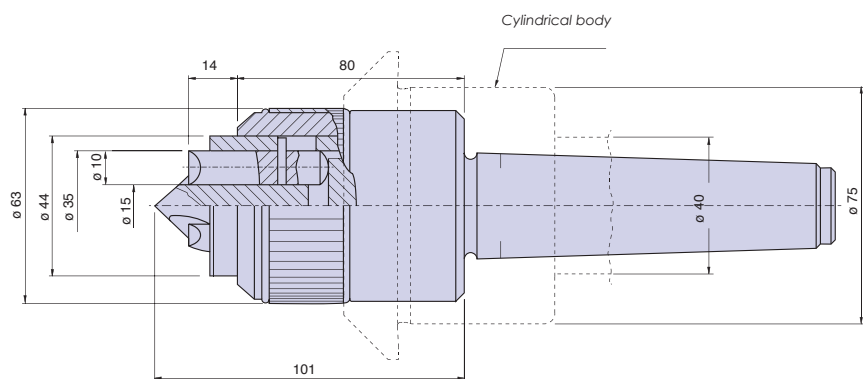
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10105 WP

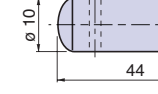


TYPE T/OCW

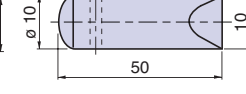


Driving teeth

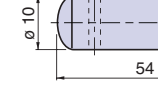
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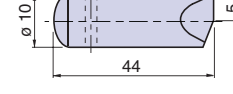
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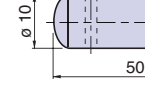
10104 WP



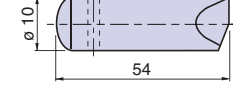
10105 W



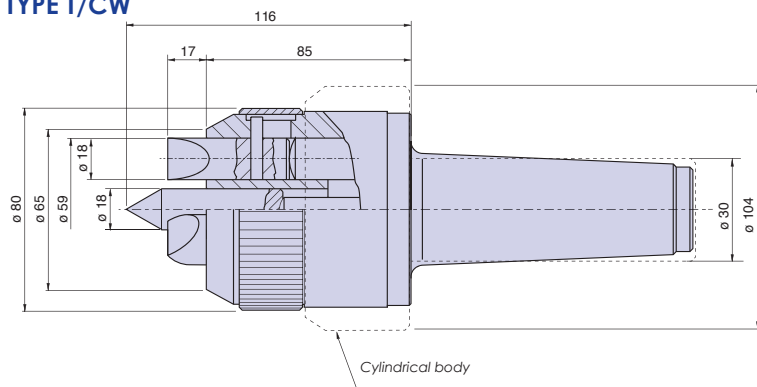
10105 WS



10105 WP

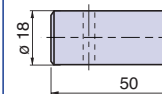


TYPE T/CW

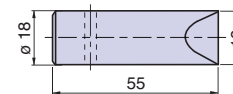


Driving teeth

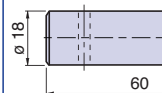
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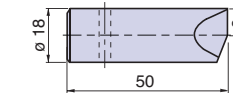
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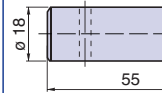
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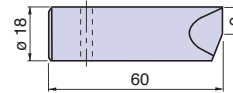
10110 W



10110 WS

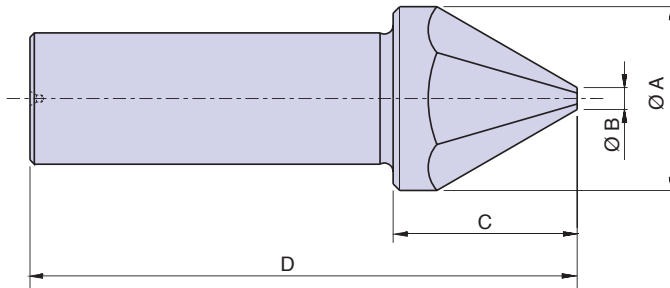


10110 WP



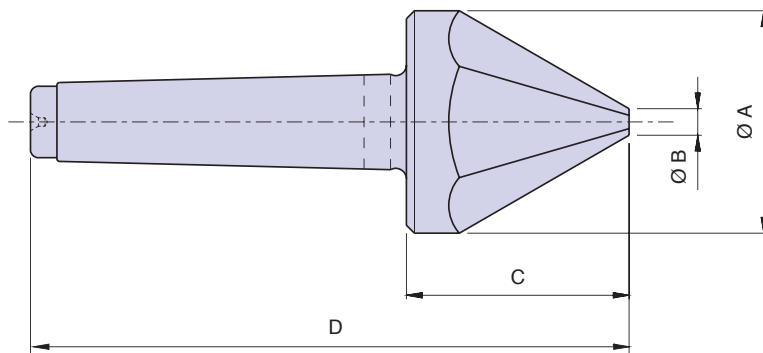
Pipe Driving Centers

Cylindrical pipe driving center in special fully hardened steel



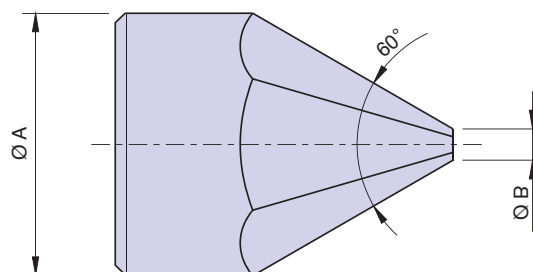
CM	ØA	ØB	C	D	Model
Cylindrical	42	5	42	125	0528000
Cylindrical	60	15	47	130	0528010

Conical pipe driving center in special fully hardened steel



CM	ØA	ØB	C	D	Model
2	42	5	42	113	0528002
3	42	5	42	130	0528003
4	42	5	42	153	0528004
5	42	5	44	180	0528005

Fully hardened steel driving center for conical pipes of large dimensions



ØA	ØB	Model
70	20	05281070
115	65	05281115
160	110	05281160
200	150	05281200
245	195	05281245